

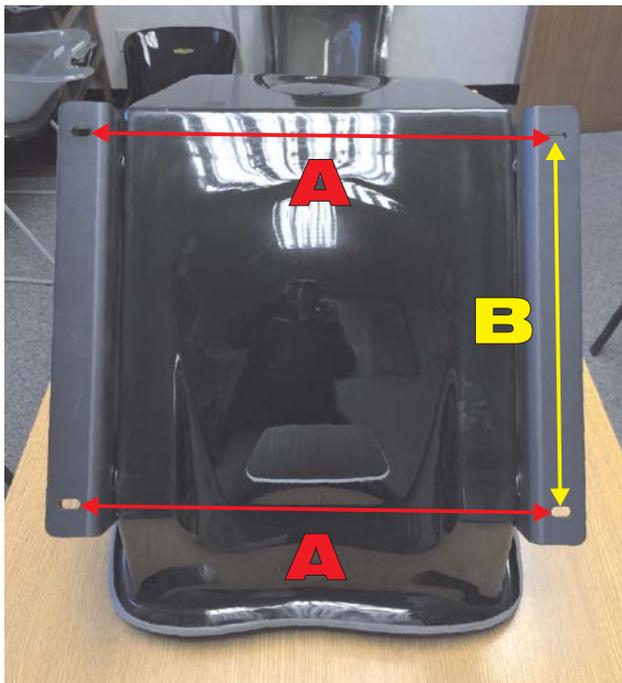


# TB F5 bracket fitting advice

Here are some helpful pointers to a safe and secure fitting of the TB F5 brackets onto the B6 F B6 F XL and B7 Tillett car racing seats.



Because most load will go through the rear fixings, the brackets should be set so that the slots are pointing forward.



The outward pointing TB F5 bracket system has a slight angle on the sides, therefore if you point the brackets inwards the horizontal element will meet the floor of the car at an angle. We recommend using the TB F1 if you need the brackets turned inwards under the seat.

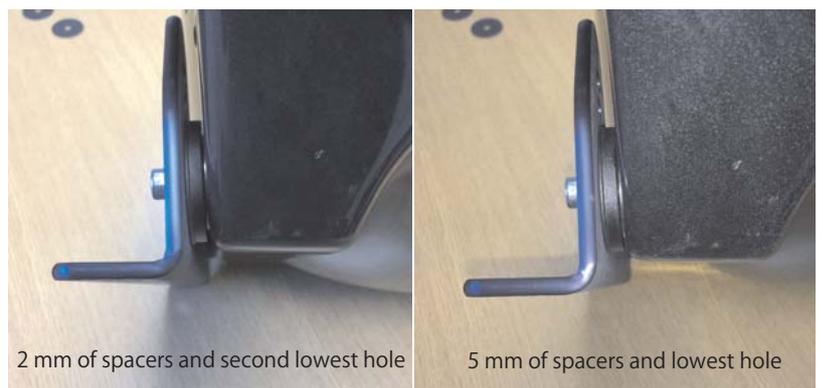
To use the lower 3 front slots, spacers must be used to help the top of the bracket clear the bulge in the side of the seat. Changing the angle and height of the seat on the brackets will change the **A** width of the hole centres. To work around this, spacers can be provided and the bottom holes are slotted.

The **B** dimension is 31.5 cm.

With 5 mm of spacers and using the lowest front slots the width between the bottom of the brackets will have an **A** measurement of between 40.5 to 42 cm.

Set on the upper two front slots without spacers, the **A** dimension is 39.5 to 41 cm. It is recommended to use as little spacers as possible to keep the subsequent additional leverage from twisting the bolts.

Make sure that high quality 12.9 strength M8 bolts are used for all mounting points and we recommend a torque setting of 35nM when fitting the bracket to the side mounting points.



2 mm of spacers and second lowest hole

5 mm of spacers and lowest hole



Using these 3 slots requires spacers to avoid fouling the seat at the bracket top